



Welder Qualification Test Certificate (EN 287-1:2004)

Asset Management Services

Designation: **EN 287-1 141 P T t 60 PB ss nb ml**

Welding Procedure Specification Reference No. **RET 0230402-04**

Examining Body: **NOBO / 0038**
 Reference No:

Welder's Name **D. Bakker**
 Identification: **3329471698**
 Method of Identification: **rijbewijs**
 Date and place of birth: **08-03-1976 Den Helder**
 Employer: **P. Smit Constructiewerkplaats BV**
 Code/Testing Standard: **EN 287-1 : 2004 / A2:2006**
 Job knowledge: **Not tested**

Photograph
(if required)

Welding process(es)	141	Test piece	141	Range of qualification
Plate or pipe	Plate / Tube			P T
Type of weld	BW			BW FW
Material group(s)	11			1.1; 1.2; 1.4; 1.3; 11
Filler metal type/designation	Lincoln LNT 25			S, M (136)
Shielding gas	Ar / CO2 80/20%			Similar
Auxiliaries (e.g. backing gas, flux)				
Material thickness (mm)	60			> 5
Pipe outside diameter (mm)				> 25
Welding positions	PB			PB
Weld details	ssnbml			ss bs nb mb sl ml

Additional information is available on attached sheet and/or welding procedure specification No. **Rapport MKW 09-2025A en WPS 9-001 rev A**

Type of qualification test	Performed and acceptable	Not tested	Surveyor
Visual testing	A		
Radiographic testing			C.A. Stedelaar
Ultrasonic testing	A		
Magnetic particle/penetrant test			Surveyor to Lloyd's Register Nederland B.V
Macroscopic examination	A		
Fracture test			A member of the Lloyd's Register Group
Bend test			Lloyd's Register Nederland B.V
Notch tensile test			


Date of welding: **12 November 2009**

Date of Issue: **07 January 2010**
 Location: **Amsterdam**
 Validity of qualification until: **07-01-2013**



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Confirmation of validity by employer/welding coordinator for the following 6 months

Date	Signature	Position or Title
25-07-2010		
25-01-2011		

Prolongation for qualification by the examining body for the following 2 years

Date	Signature	Position or Title
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WELDER PERFORMANCE QUALIFICATION

Customer : P. Smit B.V. Constructiewerkplaats
Schrijnwerkersweg 7, 1786 PC Den Helder
Order no. customer : 09-0968
WPS no. : 9-001 Rev. A
Test sample : One test plate thickness 60 mm with a hole on which a pipe
dim. 60.3x8.74 mm was welded, marked 09-001 + stamp (CAS)
Material : Plate A 516 Grade 70 (acc. ASTM), Pipe A 333 Grade 6 (acc. ASTM)
Welder : D. Bakker Mark : DB
Welding process : 141 (GTAW) Certificate no. : MKW 09-2025A
Welding position : PC (2G) Order no. : QMKW 9041
Welding condition : As welded Amsterdam : 2009-12-18

CODE: EN 287-1:2004/A2:2006, ASME IX, CUSTOMER

RESULTS OF THE TESTS

VISUAL EXAMINATION

	Result
Customer	No unacceptable indications found

NON DESTRUCTIVE EXAMINATION

Specimen no.	Result
F2025	Ultrasonic examination, no unacceptable indications found

MACRO EXAMINATION

Specimen no.	Result
F2025	No unacceptable indications found
F2025	No unacceptable indications found

CONCLUSIONS/ REMARKS


The results meet the specified requirements

Stork FDO Inoteq B.V., Department Testhuis

Verified: P.J. Kuijper 

Authorised: E. de Rijcke 

Tests witnessed by:

Lloyd's Register Nederland B.V.


LRN order no. RET 0224309



Naam : **Dave Bakker**
Kenmerk : **DB**

Weld Position : **PB**
WPQ : **RET 0230402-21**

Datum uitgave kwalificatie	Verlenging geldig tot	Handtekening	Functie of titel

Bevestiging van de geldigheid door de werkgever/lascoördinator voor de 3 tijdsperiodes van 6 maanden (zie ook par. 9.2)

Datum verlenging	Rapportage ¹⁾	Verlenging geldig tot	Handtekening	Functie of titel
12/2015	except Fw acc EN	06/2016		<input type="checkbox"/> Witnessed <input type="checkbox"/> Monitored <input type="checkbox"/> Reviewed A.J. Bolland Rotterdam Office

Verlenging van de kwalificatie door de beoordelaar/keuringsinstantie voor de volgende 2 jaar (zie ook par. 9.3)

Datum verlenging	Verlenging geldig tot	Handtekening	Functie of titel

Bevestiging van de geldigheid door de werkgever/lascoördinator voor de 3 tijdsperiodes van 6 maanden (zie ook par. 9.2)

Datum verlenging	Rapportage ¹⁾	Verlenging geldig tot	Handtekening	Functie of titel

Verlenging van de kwalificatie door de beoordelaar/keuringsinstantie voor de volgende 2 jaar (zie ook par. 9.3)

Datum verlenging	Verlenging geldig tot	Handtekening	Functie of titel